



## **Housing Work Group**

February 15, 2017

9am-11am

1000 E. 11<sup>th</sup> Street, Austin, TX

4<sup>th</sup> Floor Conference Room

Co-Chairs: Sandra Chavez (ASA) & Jim Ward (Caritas of Austin)

### **Agenda**

- 9:00-9:10 Welcome and Introductions
- 9:10-9:55 Task Group Updates Co-Chairs
- Housing Specialist/Landlord Outreach Committee
  - Austin Homeless Veterans Initiative
  - Ending Youth Homelessness
  - PSH Committee
- 9:55-10:15 Healthy Communities Collaborative Update Chris Laguna, ATCIC
- 10:15-10:45 Coordinated Assessment Updates Preston Petty, ECHO
- Ongoing Veteran Preference & “Tie-breaker” Policies and Procedures
- 10:45-11:00 Other Community Updates Open

Next Meeting Schedule: March 15, 9AM-11AM, NHCD, 1000 E. 11<sup>th</sup> Street, Austin, TX-4<sup>th</sup> Floor Training Room